



**Please Read Prior
to Installation
(X-Drive Starters)**

- 1. Determine if aircraft power cable is too short. If so, install this cable extension per instructions below.**
- 2. Connect 5/16 Allen screw to lock nut and torque to 100 lbs/in. (Step 1)**
- 3. Apply DC-4 compound to joint and wrap two layers of Scotch 23 splice tape around connection. (Step 2)**
- 4. Slide heat shrink tubing over the connection and apply heat from heat gun until tubing is tight. (Step 3)**
- 5. Connect power cable to starter and perform several start tests.**

(See back of tag for Step illustrations.)

**Do not discard this tag until this
unit has been successfully installed**





Step 1 - Connect & Torque



Step 2 - Wrap with Splice Tape



Step 3 - Secure Heat Shrink Tube

